

# DHX10(1200°C spec)

standard goods

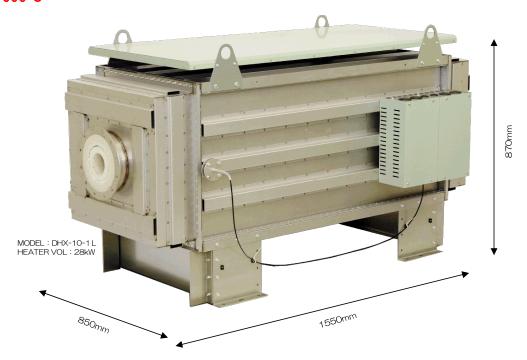
Dedicated control panel is installed separately

Appl.No 2021-173918

## Achieved 1200 °C hot air (discharge port temperature) with an electric heater

- ♦ When the discharge hot air temperature is 1200 ° C, the surface temperature of the heating element is 1262 ° C, which is excellent for heat exchange.
- ◆ By using hot start operation (preheating), the discharged hot air temperature reaches 1000°C in 12 minutes.

The inlet temperature is an energy-saving specification that allows hot air to circulate up to 500  $^{\circ}$ C



If you are considering hot air, please feel free to contact us.

- ◆ Preheating operation can be performed by using the edicated control panel, so hot air of 1200°C can be safely generated in the shortest time.
- It can be operated repeatedly for a long time even in the ultra-high temperature 1200°C \*\*999°C specification is also available.
- ◆ Because it is an electric heater, it discharges 100% clean hot air. 

  ※Hot air circulation is also possible. Energy Saving!
- ◆ A 3-piece set of heater, control panel, and blower is also available.
- Since the withstand voltage of the main body is about 30 kPa.
- ti is possible to use a high pressure blower.
- It has a sufficient heat insulation structure and the surface temperature of the main body is 80 °C or less.

(At discharge hot air temperature 1200 °C)

## **«STANDARD SPEC»**

MODEL	MODEL No.	POWER SUPPLY	HEATER VOL.	MAX TEMP FOR CONTINUOUS USE
① DHX10-1L		3相200V 3相220V 3相230V (※28kW Per Block) 3相380V 3相440V 3相415V 3相440V 3相480V (※36kW Per Block)	28kW(200V) ~ 36kW(440V)	1200℃
② DHX10-2L			56kW(200V) ~ 72kW(440V)	
③ DHX10-4L			112kW(200V) ~ 144kW(440V)	
④ DHX10-6L	Determined		168kW(200V) ~ 216kW(440V)	
⑤ DHX10-9L	at the time of order	3相400V 3相415V 3相440V 3相480V	324kW	
6 DHX10-12L			432kW	
⑦ DHX10-16L			576kW	
8 DHX10-20L			720kW	

### **Common Specification**

- ●Ambient temp: DHX10 -10°C~+50°C、Controller 0°C~+40°C ●Ambient humidity: Less than 85%R.H.
- •Installation: Indoor (A place without vibration that is not exposed to wind and rain) •Mounting posture: Horizontal installation
- Supply gas: Clean air that does not contain oil, moisture, dust, etc., and indoor air

### **Heater Specification**

- ●Body withstand voltage: 30kPa
- ●Hot start max temp (preheating): 1000°C
- Overheat prevention sensor: B sensor [K] thermocouple
- ●Insulation: brick, roslim board, calcium silicate
- ■Max inlet temperature : 500°C
- ●Discharge port sensor: [R] Thermocouple
- Main gas contact material: Brick, SUS, SS
- **Delicated Control Panel Specification**

### ●Hot air control temp range: normal temperature to 1200 °C

- ●Hot start function: 200°C~1000°C
- ●Heater control method: Power regulator (APR)
- •Safety circuit: Overheat / discharge temperature abnormality
- ●Run / stop by external signal, hot start operation by external signal ●Operation signal output, each abnormal signal output function

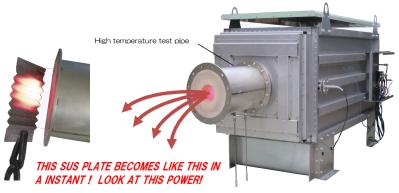
#### 《Operating conditions and outlet temp arrival time》

%By performing hot start operation, the time to reach the outlet temp becomes very fast.

	Outlet Hot-Air Operation	Cool Start	800℃ Hot Start	1000°C Hot Start
	1000℃	55min	25min	12min
	1100°C	1hr20min	40min	23min
ſ	1200℃	2hr30min	1 hr30min	53min

Operating conditions: outside air temperature 20°C, air volume 0.83 m3 / min

## «Discharge port temperature 1300 ℃ During demonstration operation»



#### SPEC (STANDARD)

MODEL: DHX10-1L POWER: 3相200V HEATER VOL: 28kW WEIGHT:約310kg

INLET AIR VOL: 0.9Nm/min