Please send to the customer who is used this operation manual without fail.

T.S.k  Hot-air generator

C-type series

Operation manual  Total edition

Please read without fail before use.

Thank you very much for purchasing Hot-air generator this time.
Please confirm the model, type, and voltage by the name plate of this machine.

1. Attention on use
2. Installation
3. Piping
4. Power supply
5. Maintenance inspection
6. Name of every part
7. Service terminal
8. Warning detection

Guarantee

Kansai Electric Heat Corp.

TSK Hot-air generator
- TSK-18
- TSK-23, 33
- TSK-42, 52
- TSK-52HT
- TSK-56
- TSK-62, 72
- TSK-82
- TSK-92, 102
- TSK-122, 132

Contents of this operation manual are changed without notice. The figure and display in the operation manual does not guarantee actual specification. We prohibit that changes this operation manual without taking our permission.
Important matters that demand special attention that became the cause of malfunction that occurred in the past is entered. Please inquire with the use method of your company.

- Please attach the demi-filter or CR-filter without fail to the suction side of the hot-air generator.

- Please clean always the filter that is used or wire net of the hot-air generator inlet. (Standard equipment) Heater inside is overheated by the clogging of the filter and the hot-air generator may can not operate.

- Hot-air generator malfunctions when these adhered to the controller inside of the hot-air generator in the case that dust, mine dust, floating objects that pass electricity of carbon fiber, oil, lamplblack, oil mist, moisture, and vapor is included to the atmosphere of the setting place of the hot-air generator.

- Leakage of the hot-air is occurred without fail on the characteristic of the flexible hose in the case of the piping by the flexible hose to the outlet and inlet of hot-air generator. Electron devices inside the operation panel are damaged by the hot-air of the high temp. that leaked flows backward to the hot-air generator inside. So, please execute the glass tape for the air leakage prevention that was enclosed to the outlet and inlet.

- Input terminal A1-A10 and output terminal B8-B10 is malfunctioned by the voltage is applied. And, output terminal B1-B7 is malfunctioned by the voltage more than the rating is applied.

- Please do not unite or wire that was adjoined the wiring of the service terminal with the power supply line, high tone wave line. Electron devices of the inside are damaged by noise.

- Please do not stopped the hot-air generator with the electromagnet contact device that was established to the first side of the hot-air generator. Electron devices of the inside are damaged by serge voltage.

- The thunder serge that occurred by falling of a thunderbolt becomes a cause to the wrong action, damage, and fire accident of the hot-air generator. Please attach the arrester without fail and please perform the falling of a thunderbolt measure in the case that the hot-air generator is used in the place where receives the influence of falling of a thunderbolt.

- Please use the commercial power supply (50/60Hz) that has the sine wave-like to the power supply of the hot-air generator. Please do not use the power supply that has the distortion wave including a high tone wave from the frequency transformation device absolutely. Electron devices of the inside are damaged by high tone wave and noise.

- Please do not bend and do not change the height the sensor for the temp. measuring that is equipped to the outlet of the hot-air generator. Short circuit occurs if the sensor contacts to the heater.
2. Installation

Please establish to the horizontal position. Please refer to the figure of the right about the around of inclination. And, please establish to the horizontal position about the right and left.

Please fix it firmly as occasion demands.

3. Place where can not establish

- Place where back is stuck to wall etc.
- Place where height is more than 1000m
- Outdoor, and place where is exposed to the storm
- Places of there are many dust
- Upper part of generation thing
- Neighborhood of combustible
- Place where air pressure is low
- Place where acid and corrosiveness gas is floating
- Place where has vibration
- Place where where back is stuck to wall etc.
- Room where is tightly sealed and case inside
- Place where ambient temperature is more than 0 - +40 ℃.
- Place where ambient humidity is more than 85%R.H.
- Place where has floating objects that pass electricity (Carbon fiber etc.)

4. Piping

Please fix the piping to the outlet and inlet certainly.

Leakage of the hot-air is occurred without fail on the characteristic of the flexible hose in the case of the piping by the flexible hose to the outlet and inlet of hot-air generator. Electron devices inside the operation panel are damaged by the hot-air of the high temp. that leaked flows backward to the hot-air generator inside. So, please execute the glass tape for the air leakage prevention that was enclosed to the outlet and inlet.

Please pipe as thickly, short, and gradual curve as possible.

Please insulate sufficiently without fail to piping.

Please do not hang the pulling load to the outlet flange in the condition that the hot-air generator with the outlet flange was fixed.

Please do not insert the piping is smaller than the bore of the outlet to the outlet. Outlet sensor is bent, and the sensor contacts to the heater.

Attention

The voltage depression is occurred by too long wiring. So, please pay attention.

Attention

Please block the power supply without fail at the time of wiring and inspection. Please block the factory power supply without fail because electricity is flowing to the control circuit even if the breaker (NFB) of the hot-air generator is turned OFF. You receive an electric shock when work is conducted in the condition that the power supply is turned ON.

Attention

Please secure sufficient capacity in the case that the socket was established for connection. Socket may cause contact defectiveness, absence phase, generation, and malfunction by passing year change. So, please refrain from the use of the socket.

Attention

Hot-air generator is the device that is used in industry environment mainly. Radio wave obstacle may occur if this is used in residence environment. User of this product must take the appropriate means for obstacle reduction.
Test button

This is such a test button that confirms whether the breaker (NFB) of this machine operates normally at the time of overheat. One time in a month, please continue to push the button for several seconds in operation stoppage condition (Electricity is flowing). And, please confirm the illumination of the OVERHEAT lamp, operation display of overheat P.9), and trip action of the breaker (NFB) of this machine. (TSK-18 is only the illumination of the overheat lamp and display of the overheat operation.)

After confirmation, please turn OFF the source power supply (factory power supply) and breaker (NFB) of this machine at first. And please turn ON once again. (TSK-18 is only input of the factory power supply.)

Inspection of the inlet wire net and filter

The wire net is equipped to the inlet of the hot-air generator. (Demi-filter is standard equipped to a part of hot-air generator.) Please inspect the wire net and filter of the inlet always, and please clean periodically. Heater case inside becomes the abnormal high temp. and overheat or temp. warning is occured if the wire net and filter are clogged.

Storage

Please pay attention to the condensation sufficiently in the case that the hot-air generator is stored long time. Condensation occurs by the temp. of storage atmosphere drops in the winter season. Hot-air generator becomes freezing condition if this machine is stored in the condition that the condensation occurred, and it becomes the cause of the malfunction of an electricity part.

Individual inspection

I recommend that is carried out the individual inspection in the case that the use period exceeded 10 years to have this machine used more safely.  

【Item of the individual inspection】

- Measurement of the insulation resistance value
- Measurement of the heater current value
- Increase bundle inspection of each terminal unit
- Other inspection by eyes
- Foreign substance mixing inspection and cleaning inside the controller
- Foreign substance mixing inspection and cleaning inside this machine and inlet
- Action of the electricity part and generation inspection
  Please ask to the adjacent electricity businessman about the individual inspection.

Attention  Please do not carry out the insulation resistance voltage test of this machine. (It gets finished enforcement at the time of shipment.) It becomes the cause of malfunction.

◆ About the electricity fire
  Operation condition of the front where stops automatically is started by the input of the primary power supply in one second after the hot-air generator stopped instantaneously by power failure etc. We recommend the establishment of the device that blocks the primary power supply to electricity fire prevention at the time of the disaster of earthquake etc.
6. Name of every part

Control panel (All machine type community)

① STOP switch
This is the stop switch of blow operation and hot-air operation, and for the cancellation of timer operation.

② HOT-AIR switch
Hot-air operation is started when the switch was pushed.

③ BLOW switch
Blow operation is started when the switch was pushed.

④ OPERATION BY TIMER switch
Time that the operation is started is set up when the switch was pushed. Please push HOT-AIR switch after setting.

⑤ STOP BY TIMER switch
Time that the operation is stopped is set up when the switch was pushed. Please push HOT-AIR switch after setting.

⑥ EXT. RUN switch
Hot-air generator is operated with the external operation signal and external heater ON/OFF signal by the switch is continued to push (about 2 seconds).

⑦ HOT-AIR TEMP. display
Outlet temp. is displayed. Temp. of the external sensor is displayed by the operation condition is changed to the external sensor.

⑧ SETTING TEMP. display
Setting temp. of the outlet is displayed. Setting temp. of the external sensor is displayed by the operation condition is changed to the external sensor.

⑨ AIR VOL. COTL display
Setting value of the air volume control (Frequency setting) is displayed.

⑩ TIMER display
Setting time of the timer is displayed. Time is reduced by time counting.

⑪ HEATER lamp
ON/OFF of the heater is displayed by illumination and flickering.

⑫ TEMP. ALM lamp
This is lighted within the range of the temp. alarm setting value in the case that temp. alarm setting is input.

⑬ EXT. CNTL lamp
This is lighted when the operation condition was changed to the external control.

⑭ EXT. SENSOR lamp
This is lighted when the operation condition was changed to the external sensor.

⑮ OVERHEAT lamp
This is lighted and the breaker (NFB) is become trip in the case that the heater case inside became a abnormal high temp.

⑯ TEMP. WARN. lamp
Breaker (NFB) is become trip or blee operation is become in the case that discharge temp. became a high temp. or suction temp. became over the permission temp. of the blower.

⑰ BLOWER WARN. lamp
This is lighted when the blower became the overload and operation stops.

⑱ PUSH TO TEST
Breaker (NFB) is become trip by the button is pushed.

⑲ MODE switch
This is used in the case that the operation condition is changed.
MODEL : TSK-52

- Handle
- Hot-air outlet
- Outlet temp. sensor (Thermocouple JISK)
- Heatproof blower (Hot-air circulation type)
- Control panel
- Service terminal
- Breaker (NFB)

MODEL : TSK-102

- Eye bolt
- Hot-air outlet
- Outlet temp. sensor (Thermocouple JISK)
- Heatproof blower (Hot-air circulation type) with demi-filit
- Caster
- Control panel
- Service terminal
- Breaker (NFB)
- Power cord
Service terminal of the input and output is equipped to all types. Please use as occasion demands.

**Type that is used** TSK-18, 23, 33, 42, 52, 56

- **RC**: Connector for connection of Remote controller
  - This is the connector for connection of remote cable in the case that the remote controller of the option is

- **E. S+**: External sensor input terminal
  - Please connect the terminal of the external sensor K350A. (K+ → E. S+, K- → E. S- Tightening torque : 0.5N・m)

**Input terminal**

- **Mini terminal** (Application electric wire Shield wire AWG24 - 16
  - Peel length 7 - 9mm) Tightening torque : 0.4N・m
  - **Necessary tool**: No.1 Plus driver or 3mm Minus driver

- **E. C+**: External temp. control input terminal
  - This is used in the case that temp. is controlled by other temp. controllers. Please input SSR drive reverse action output (DC12 - 24V). At this time, please use the temp. controller of this machine as outlet temp. upper limiter.

- **E. C-**: This is used in the case that the temperature is controlled by other temperature controllers. Input for contact output. (Terminal voltage is less than DC12V 3.6mA.)

- **E. R**: External operation input terminal
  - This is used in the case that the hot-air generator is operated by the outside signal. Input for contact output. (Terminal voltage is less than DC12V 3.6mA.)

- **E. H**: External heater input terminal
  - This is used in the case that the heater is turned ON/OFF by the outside signal. Input for contact output. (Terminal voltage is less than DC12V 3.6mA.)

- **COM**: Input common terminal
  - This is common for the external operation input terminal E. R and external heater input terminal E. H.

- **Output terminal** Contact capacity is more than DC5V 10mA, less than DC30V 1A, Output common terminal total is less than 3A. (Unvoltage point of contact signal output)
  - **Mini terminal** (Application electric wire Shield wire AWG24 - 16 Peel length 7 - 9mm) Tightening torque : **Necessary tool**: No.1 Plus driver or 3mm Minus driver

- **BLW**: Blow output terminal
  - This terminal becomes ON when the blower is operating.

- **HOT**: Hot-air output terminal
  - This terminal becomes ON when the hot-air is operating.

- **T. W.**: Temp. warning output
  - This terminal becomes ON at the time of the temp. warning.

- **T. A**: Temp. alarm output
  - This terminal becomes ON when the temp. alarm was output.

- **BW**: Blower warning output
  - This terminal becomes ON at the time of the blower warning.

- **OVH**: Overheat output terminal
  - This terminal becomes ON at the time of overheating.

- **COM**: Output common terminal
  - Protection circuit is not installed to unvoltage contact output. So, please do not connect the induction load (solenoid valve and conductor etc.).

**Attention** Please wire after the power supply is blocked without fail in the case that the service terminal is used. You receive an electric shock if you wired in the condition which electricity is flowing. And, please attach a terminal cover without fail after wiring.

**Attention** Please do not unite or wire that was adjoined the wiring of the service terminal with the power
**Type that is used**  
TSK-52HT, 62, 72, 82, 92, 102, 122, 132

**Input terminal**  
M3 20P The upper row of the terminal  
Tightening torque: 0.5N·m

- **A1**: External operation ON/OFF terminal  
  This is used in the case that the hot-air generator is operated by the outside signal. Input is for the contact output. (Terminal voltage is less than DC24V 7mA. Please prepare the relay that has the contact capacity that can open and close this voltage.)

- **A2**: External heater ON/OFF terminal  
  This is used in the case that the heater is turned ON/OFF by the outside signal. Input is for the contact output. (Terminal voltage is less than DC24V 7mA.)

- **A3**: Input common terminal  
  This is common for the external operation ON/OFF terminal A1 and external heater ON/OFF terminal A2.

- **A4, A5**: External temp. control input terminal *1  
  This is used in the case that temp. is controlled by other temp. controllers. Please input SSR drive reverse action output (DC11 - 24V). At this time, please use the temp. controller of this machine as outlet temp. upper limiter. \((A4 \rightarrow +, A5 \rightarrow -)\)

- **A6, A7**: External sensor input terminal  
  Please connect the terminal of the external sensor. \((K^+ \rightarrow A6, K^- \rightarrow A7)\)

* Please input DC4 - 20mA only TSK-122 and 132. (4mA : Heater output 0%, 20mA : Heater output 100%)  

**Output terminal**  
M3 20P The Lower berth of the terminal  
Tightening torque: 0.5N·m  
Contact capacity is more than DC5V 10mA, less than DC30V 1A. Output common terminal total is less than 3A. (Unvoltage point of contact signal output)

- **B1**: Blow output terminal  
  This terminal becomes ON when the blower is operating.

- **B2**: Hot-air output terminal  
  This terminal becomes ON when the hot-air is operating.

- **B3**: Temp. warning output terminal  
  This terminal becomes ON at the time of the temp. warning.

- **B4**: Temp. alarm output terminal  
  This terminal becomes ON when the temp. alarm was output.

- **B5**: Blower warning output terminal  
  This terminal becomes ON at the time of the blower warning.

- **B6**: Overheat output terminal  
  This terminal becomes ON at the time of overheat.

- **B7**: Output common terminal  
  This is the terminal for connection of remote cable in the case that the remote controller of the option is used. (For communication of the remote controller)

* Voltage DC24V has occurred to the remote controller power supply terminal B9-B10. Please never short-circuit. Hot-air generator malfunctions without fail if short-circuits.

**Attention**  
Please wire after the power supply is blocked without fail in the case that the service terminal is used. You receive an electric shock if you wired in the condition which electricity is flowing. And, please attach a terminal cover without fail after wiring.

**Attention**  
Please do not unite or wire that was adjoined the wiring of the service terminal with the power supply.
### Output situation of each output terminal

**TSK-18, 23, 33, 42, 56, 56**

<table>
<thead>
<tr>
<th>Action of the hot-air generator</th>
<th>Blow output</th>
<th>Hot-air output</th>
<th>Temp. warning</th>
<th>Temp. alarm</th>
<th>Blower warning</th>
<th>Overheat output</th>
</tr>
</thead>
<tbody>
<tr>
<td></td>
<td>terminal</td>
<td>terminal</td>
<td>terminal</td>
<td>terminal</td>
<td>terminal</td>
<td>terminal</td>
</tr>
<tr>
<td>Usually stop</td>
<td>OFF</td>
<td>OFF</td>
<td>OFF</td>
<td>OFF</td>
<td>OFF</td>
<td>OFF</td>
</tr>
<tr>
<td>Blow operation</td>
<td>ON</td>
<td>OFF</td>
<td>OFF</td>
<td>OFF</td>
<td>OFF</td>
<td>OFF</td>
</tr>
<tr>
<td>Hot-air operation</td>
<td>ON</td>
<td>OFF</td>
<td>OFF</td>
<td>OFF</td>
<td>OFF</td>
<td>OFF</td>
</tr>
<tr>
<td>Cooling operation</td>
<td>ON</td>
<td>OFF</td>
<td>OFF</td>
<td>OFF</td>
<td>OFF</td>
<td>OFF</td>
</tr>
<tr>
<td>Temp. alarm output</td>
<td>ON</td>
<td>OFF</td>
<td>OFF</td>
<td>ON</td>
<td>OFF</td>
<td>OFF</td>
</tr>
<tr>
<td>Overheat</td>
<td>OFF</td>
<td>OFF</td>
<td>OFF</td>
<td>OFF</td>
<td>OFF</td>
<td>OFF</td>
</tr>
<tr>
<td>Overheat sensor burnout</td>
<td>OFF</td>
<td>OFF</td>
<td>OFF</td>
<td>OFF</td>
<td>OFF</td>
<td>OFF</td>
</tr>
<tr>
<td>In the case that the suction temp. upper limit is exceeded</td>
<td>OFF</td>
<td>OFF</td>
<td>ON</td>
<td>OFF</td>
<td>OFF</td>
<td>OFF</td>
</tr>
<tr>
<td>Outlet sensor burnout</td>
<td>OFF</td>
<td>OFF</td>
<td>OFF</td>
<td>OFF</td>
<td>OFF</td>
<td>OFF</td>
</tr>
<tr>
<td>Inlet sensor burnout</td>
<td>OFF</td>
<td>OFF</td>
<td>OFF</td>
<td>OFF</td>
<td>OFF</td>
<td>OFF</td>
</tr>
<tr>
<td>Inside temp. warning of the hot-air generator</td>
<td>ON</td>
<td>OFF</td>
<td>ON</td>
<td>OFF</td>
<td>OFF</td>
<td>OFF</td>
</tr>
<tr>
<td>Blower warning</td>
<td>OFF</td>
<td>OFF</td>
<td>OFF</td>
<td>OFF</td>
<td>OFF</td>
<td>ON</td>
</tr>
<tr>
<td>External sensor burnout</td>
<td>OFF</td>
<td>OFF</td>
<td>OFF</td>
<td>OFF</td>
<td>OFF</td>
<td>OFF</td>
</tr>
<tr>
<td>Reverse connection of each temp. sensor/Minus temp. detection</td>
<td>OFF</td>
<td>OFF</td>
<td>OFF</td>
<td>OFF</td>
<td>OFF</td>
<td>OFF</td>
</tr>
</tbody>
</table>

**TSK-52HT, 62, 72, 82, 92, 102, 122, 132**

<table>
<thead>
<tr>
<th>Action of the hot-air generator</th>
<th>Blow output</th>
<th>Hot-air output</th>
<th>Temp. warning</th>
<th>Temp. alarm</th>
<th>Blower warning</th>
<th>Overheat output</th>
</tr>
</thead>
<tbody>
<tr>
<td></td>
<td>terminal</td>
<td>terminal</td>
<td>terminal</td>
<td>terminal</td>
<td>terminal</td>
<td>terminal</td>
</tr>
<tr>
<td></td>
<td>B1</td>
<td>B2</td>
<td>B3</td>
<td>B4</td>
<td>B5</td>
<td>B6</td>
</tr>
<tr>
<td>Usually stop</td>
<td>OFF</td>
<td>OFF</td>
<td>OFF</td>
<td>OFF</td>
<td>OFF</td>
<td>OFF</td>
</tr>
<tr>
<td>Blow operation</td>
<td>ON</td>
<td>OFF</td>
<td>OFF</td>
<td>OFF</td>
<td>OFF</td>
<td>OFF</td>
</tr>
<tr>
<td>Hot-air operation</td>
<td>ON</td>
<td>OFF</td>
<td>OFF</td>
<td>OFF</td>
<td>OFF</td>
<td>OFF</td>
</tr>
<tr>
<td>Cooling operation</td>
<td>ON</td>
<td>OFF</td>
<td>OFF</td>
<td>OFF</td>
<td>OFF</td>
<td>OFF</td>
</tr>
<tr>
<td>Temp. alarm output</td>
<td>ON</td>
<td>OFF</td>
<td>OFF</td>
<td>ON</td>
<td>OFF</td>
<td>OFF</td>
</tr>
<tr>
<td>Overheat</td>
<td>OFF</td>
<td>OFF</td>
<td>OFF</td>
<td>OFF</td>
<td>OFF</td>
<td>OFF</td>
</tr>
<tr>
<td>Overheat sensor burnout</td>
<td>OFF</td>
<td>OFF</td>
<td>OFF</td>
<td>OFF</td>
<td>OFF</td>
<td>OFF</td>
</tr>
<tr>
<td>In the case that the suction temp. upper limit is exceeded</td>
<td>OFF</td>
<td>OFF</td>
<td>ON</td>
<td>OFF</td>
<td>OFF</td>
<td>OFF</td>
</tr>
<tr>
<td>Outlet sensor burnout</td>
<td>OFF</td>
<td>OFF</td>
<td>OFF</td>
<td>OFF</td>
<td>OFF</td>
<td>OFF</td>
</tr>
<tr>
<td>Inlet sensor burnout</td>
<td>OFF</td>
<td>OFF</td>
<td>OFF</td>
<td>OFF</td>
<td>OFF</td>
<td>OFF</td>
</tr>
<tr>
<td>Inside temp. warning of the hot-air generator</td>
<td>ON</td>
<td>OFF</td>
<td>ON</td>
<td>OFF</td>
<td>OFF</td>
<td>OFF</td>
</tr>
<tr>
<td>Blower warning</td>
<td>OFF</td>
<td>OFF</td>
<td>OFF</td>
<td>OFF</td>
<td>OFF</td>
<td>OFF</td>
</tr>
<tr>
<td>External sensor burnout</td>
<td>OFF</td>
<td>OFF</td>
<td>OFF</td>
<td>OFF</td>
<td>OFF</td>
<td>OFF</td>
</tr>
<tr>
<td>Reverse connection of each temp. sensor/Minus temp. detection</td>
<td>OFF</td>
<td>OFF</td>
<td>OFF</td>
<td>OFF</td>
<td>OFF</td>
<td>OFF</td>
</tr>
</tbody>
</table>

*1 Only TSK-122 and TSK-132 (200V type)
8-1 Overheat
Overheat is detected in the case that the inside of the heater case became an abnormal high temp. Or, burnout is detected in the case that the overheat sensor for the temp. control inside the heater case snapped. And, the breaker (NFB) of this machine does trip and all the operation stop. (TSK-18 and Air volume insufficient overheat prevention are only stopped the operation.)

**At the time of overheat**

Overheat lamp (Red) are lighted, and "nFb" is flickered to HOT-AIR TEMP, "Tcb" to SETTING

**Main cause**
- Clogging of the inlet wire net and filter
- Lock of the blower motor by the mixing of the foreign substance
- Exhaust outlet of furnace etc. is not secured sufficiently
- Resistance (pressure loss) of the outlet is big by the adjacency of object work

**Return method**
Please remove the cause of overheat. And, source power supply and the breaker of this machine are turned OFF at first and are turned ON again after cooling sufficiently. (TSK-18 is only input of the factory power supply.)

**At the time of overheat sensor burnout**

Overheat lamp (Red) are flickered, and "---" is flickered to HOT-AIR TEMP.. "Tcb" to SETTING

**Main cause**
- Snapping of a wire of the overheat sensor
- Snapping of a wire of overheat sensor wiring
- Miss of the overheat sensor wiring connector

**Return method**
Please turn OFF the first power supply and please order the repair.

**At the time of air volume insufficient overheat prevention (Only TSK-52HT, TSK-62 - 132)**

Overheat lamp (Red) are lighted, and "oVH" is flickered to HOT-AIR TEMP., "Tcb" to SETTING

This operates when air volume decreased by some causes and the heater inside temp. is exceeded the setting hot-air temp. There is the exchangeability to the above overheat. But, which operates by use situation.

**Main cause**
- The same cause as the above overheat

**Return method**
Please remove the cause of overheat. And, source power supply and the breaker of this machine are turned OFF at first and are turned ON again after cooling sufficiently. (TSK-18 is only input of the factory power supply.)

Please do not operate again until the cause is removed when the overheat is operated.
8-2 Temp. warning

Hot-air generator is stopped or become blow operation when outlet and inlet temp. exceeded the upper limit, each sensor becomes the burnout by snapping of a wire etc., or the inside temp. of the hot-air generator became warning too.

- When the outlet temp. exceeded the upper limit

TEMP. WARN. lamp (Red) is lighted and "nFb" is flickered to HOT-AIR TEMP., "TcA" to SETTING TEMP. And, the breaker (NFB) of this machine does trip and all the operation stop.

**Main cause**
- Outlet temp. exceeded the upper limit at the time of using the external sensor
- Decrease of the air volume by the excessive pressure loss
- Decrease of the air volume by the clogging of the inlet filter

**Return method**
Please remove the cause of the outlet temp. upper limit over. And, source power supply and the breaker of this machine are turned OFF at first and are turned ON again after cooling sufficiently. (TSK-18 is only input of the factory power supply.)

- When the inlet temp. exceeded the upper limit

TEMP. WARN. lamp (Red) is lighted and present temp. is lighted to HOT-AIR TEMP., "Tcc" is flickered to SETTING TEMP. And, It becomes blow operation condition.

**Main cause**
- When hot-air circulation temp. exceeded the upper limit of the suction gas temp. of the hot-air generator

**Return method**
Please disarm by pushing STOP switch after the temp. of the inlet dropped.

- At the time of the burnout of the outlet sensor

TEMP. WARN. lamp (Red) is lighted and "---" is flickered to HOT-AIR TEMP., "TcA" to SETTING TEMP. And, the breaker (NFB) of this machine does trip and all the operation stop.

**Main cause**
- Snapping of a wire of the outlet sensor
- Snapping of a wire of the outlet sensor wiring
- Miss of the outlet sensor wiring connector

**Return method**
Please order the repair after turning OFF the first power supply.

Attention: Please block the source power supply (factory power supply) without fail when the wiring is confirmed and readjusted at the time of abnormal.
At the time of the burnout of the inlet sensor

TEMP. WARN. lamp (Red) is lighted and "---" is flickered to HOT-AIR TEMP. "Tcc" to SETTING TEMP. And, all the operation stop.

{Main cause}
- Snapping of a wire of the inlet sensor
- Snapping of a wire of the inlet sensor wiring
- Miss of the inlet sensor wiring connector

{Return method}
Please order the repair after turning OFF the breaker (NFB) of the this machine.

At the time of the inside temp. warning of the hot-air generator

TEMP. WARN. lamp (Red) is flickered and "OH" is flickered to HOT-AIR TEMP. "ALM" to SETTING TEMP. And, it becomes blow operation condition.

{Main cause}
- Establishment atmosphere temp. of the hot-air generator is high.
- Hot-air that leaked from the outlet flowed backward to the control panel inside.
- Influence of the furnace radiation temp. at the time of the furnace upper part establishment.

{Return method}
Please stop operation by pushing STOP switch. And, please disarm by turning OFF the breaker (NFB) of this machine after inside temp. of the hot-air generator dropped.

At the time of the inside SSC temp. warning of the hot-air generator (Only TSK-122, 132 200V)

TEMP. WARN. lamp (Red) is flickered and "SSc" is flickered to HOT-AIR TEMP. "ALM" to SETTING TEMP. And, it becomes blow operation condition.

{Main cause}
- Establishment atmosphere temp. of the hot-air generator is high.
- Hot-air that leaked from the outlet flowed backward to the control panel inside.
- Influence of the furnace radiation temp. at the time of the furnace upper part establishment.
- Malfunction of the SSC cooling fan

{Return method}
Please disarm by pushing STOP switch after inside temp. of the hot-air generator dropped.

Attention: Please block the source power supply (factory power supply) without fail when the wiring is confirmed and readjusted at the time of abnormal.
8-3 Blower warning

All the operation of the hot-air generator is stopped when the blower became overload, overcurrent, and lock.

At the time of the blower warning

BLOWER WARN. lamp (Red) is lighted and "InV" is flickered to HOT-AIR TEMP., "ALM" to SETTING TEMP.

Main cause
- Wear of the bearing
- Abnormal voltage (Voltage more than the rating)
- Piping of many pressure loss
- Opening the use of an extremely narrow nozzle

Return method
Abnormality is displayed to the inverter panel that was established inside. Please turn off the breaker of this machine after the display contents are confirmed. And, please communicate the display contents.

\*1 The position of the inverter panel differs by the machine type.
- TSK-18 : Back side of the control panel service terminal
- TSK-23・33 : The inside of the back panel
- TSK-42・52 : The inside of the control panel (Please open the control panel and please confirm.)
- TSK-52HT : The inside of the back panel
- TSK-56 : The inside of the control panel (Please open the control panel and please confirm.)
- TSK-62・72 : The inside of the back panel
- TSK-82 : The inside of the back panel
- TSK-92・102 : The inside of the back panel
- TSK-122・132 : The inside of the grid window of the control panel

Attention: Please block the source power supply (factory power supply) without fail when the wiring is confirmed and readjusted at the time of abnormal.
8-4  Other warning

**Frequency warning (Only TSK-52HT, TSK-62 - 132)**

"SYS" is flickered to HOT-AIR TEMP., "ALM" to SETTING TEMP. in the case that the frequency that is supplied from the primary power supply exceeded ±3Hz of the ratings. And, all the operation stop.

**Main cause**
- Unsupply of rating frequency by the generator etc. is used to the primary power supply.

**Return method**
Please confirm the rating frequency. And, source power supply and the breaker of this machine are turned OFF at first and are turned ON again.

---

*Attention: Please block the source power supply (factory power supply) without fail when the wiring is confirmed and readjusted at the time of abnormal.*
At the time of the burnout of the external sensor
Hot-air generator is stopped when the external sensor became the burnout of snapping of a wire etc. in the case that the temp. of the place that parted is controlled by using the external sensor of the option.

"---" is flickered to HOT-AIR TEMP., "TC0" to SETTING TEMP. (EXT. SENSOR lamp is being lighted.)

Main cause
- Snapping of a wire of the external sensor
- Snapping of a wire of the external sensor compensating wire
- Miss of the inlet sensor wiring terminal

Return method
Please disarm by pushing STOP switch after the confirmation of the external sensor.

Reverse connection by each sensor or detection of minus temp.
Hot-air generator is stopped at the time of the reverse connection of each temp. sensor (External sensor is included) or perception of -15°C. (Only inside temp. sensor is -10°C.)

"---" is flickered to HOT-AIR TEMP. display of each sensor to SETTING TEMP

External sensor : Tc0  Outlet sensor : TcA
Overheat sensor : TcM  Inlet sensor : Tcc
Inside temp. sensor : Tcb

Main cause
- Reverse connection of the external sensor
- Reverse connection by the wiring readjustment of each sensor
- Atmosphere temp. or suction temp. of minus

Return method
Please disarm by pushing STOP switch after the confirmation of the external sensor or the improvement of the minus condition. Please order the repair about except for reverse connection of the external sensor.

Attention: Please block the source power supply (factory power supply) without fail when the wiring is confirmed and readjusted at the time of abnormal.
Inquiry regarding the hot-air generator ... 

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